

Work Order ID 79098-1

January-19 12 3:17:31 PM

Page 1

Item ID: D412-704-011

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012 Start Qty: 4.00

Required Date: 02/02/2012 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: M C J

QC:

Date: 12/01/19 Tooling:

Date: SPC (Y/N):

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

W 12 01 26 (3)

12/01/27 (3)

W 12 01 26 (2)

Work Order ID 79098

January-19-12 3:17:31 PM

79098

Page 2

Item ID: D412-704-011

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012 Start Qty: 4.00

Required Date: 02/02/2012 Req'd Qty: 4.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-704-011 Location: _____ PPP Rev: B

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/1/27 *(2)*

OK 12/1/27

WP 12-01-27

Picklist Print

January-19-12 3:17:35 PM

Page 1

Work Order ID: 79098

79098

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS21919-DG5

Purchased

No

100

Each

44.0000

4

16 1/2

MS21919-DG5

Clamp

**

Location

Loc Qty

Loc Code

ST306

44

114988

2

118840

17

119638

25

D3207-2

Manufactured

No

120

Each

1.0000

1

4

D3207-2

Bracket

**

Location

Loc Qty

Loc Code

ST202

1

70291

1

D3207-5

Manufactured

No

120

Each

2.0000

1

4

D3207-5

Bracket

**

Location

Loc Qty

Loc Code

ST202

2

70293

2

D3208-1

Manufactured

No

120

Each

16.0000

1

4

D3208-1

Doubler

**

Location

Loc Qty

Loc Code

ST202

16

73467

16

Picklist Print

January-19-12 3:17:35 PM

Page 2

Work Order ID: 79098

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

79098

D412-704-011

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

D3208-11

Manufactured No

120

Each

7.0000

1 4

D3208-11

Filler

**

Location

Loc Qty

Loc Code

ST202

7

67718

7

D3208-3

Manufactured No

120

Each

5.0000

1 4

D3208-3

Pedal Mount Angle

**

Location

Loc Qty

Loc Code

ST202

5

71677

5

D3208-7

Manufactured No

120

Each

3.0000

1 4

D3208-7

Filler

**

Location

Loc Qty

Loc Code

ST202

3

73462

3

D3208-9

Manufactured No

120

Each

1.0000

1 4

D3208-9

Doubler

**

Location

Loc Qty

Loc Code

ST202

1

71031

1

D3214-1

Manufactured No

120

Each

4.0000

1 4

D3214-1

Placard

**

Location

Loc Qty

Loc Code

ST202

4

70304

4

January-19-12 3:17:35 PM

Shop Packet Print

Page 2

Picklist Print

January-19-12 3:17:35 PM

Page 3

Work Order ID: 79098

79098

Parent Item: D412-704-011

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Parent Item Name: Copilot Emergency Cargo Release

Start Date: 19/01/2012

Required Date: 02/02/2012

Start Qty: 4.00

Required Qty: 4.00

D412-704-041

Manufactured No

120

Each

0.0000

1

43✓

D412-704-041

Pedal Assembly (205/212/214/412)

**

79098

D412-704-045

Manufactured No

120

Each

3.0000

1

4

D412-704-045

Cable Assembly (212/214/412)

**

79101 40

4/1/08

Location

Loc Qty

Loc Code

ST223

3

73199

1

75895

2

75895 14